



Third Quarter 2019 Earnings Call Slides



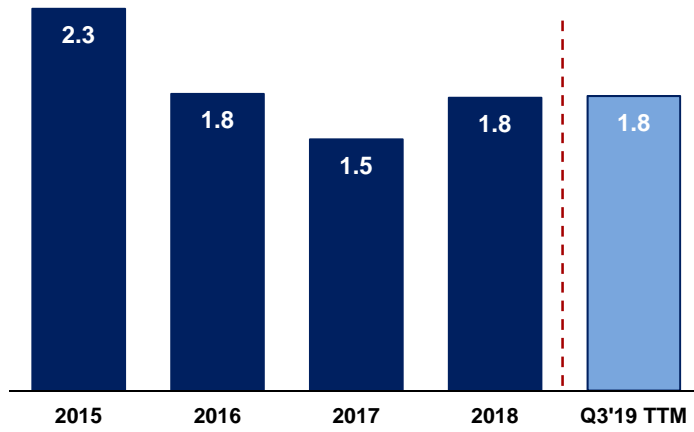
Forward Looking Statements

This presentation contains some predictive statements about future events, including statements related to conditions in domestic or global economies, conditions in steel and recycled metals market places, Steel Dynamics' production capacities, shipments, revenues, costs of purchased materials, future profitability and earnings, and the operation of new, existing or planned facilities. These statements, which we generally precede or accompany by such typical conditional words as "anticipate," "intend," "believe," "estimate," "plan," "seek," "project" or "expect," or by the words "may," "will," or "should," are intended to be made as "forward-looking," subject to many risks and uncertainties, within the safe harbor protections of the Private Securities Litigation Reform Act of 1995. These statements speak only as of this date and are based upon information and assumptions, which we consider reasonable as of this date, concerning our businesses and the environments in which they operate. Such predictive statements are not guarantees of future performance, and we undertake no duty to update or revise any such statements. Some factors that could cause such forward-looking statements to turn out differently than anticipated include: (1) the effects of uncertain economic conditions; (2) cyclical and changing industrial demand; (3) changes in conditions in any of the steel or scrap-consuming sectors of the economy which affect demand for our products, including the strength of the non-residential and residential construction, automotive, manufacturing, appliance, pipe and tube, and other steel-consuming industries; (4) fluctuations in the cost of key raw materials and supplies (including steel scrap, iron units, zinc, graphite electrodes, and energy costs) and our ability to pass on any cost increases; (5) the impact of domestic and foreign imports, including trade policy, restrictions, or agreements; (6) unanticipated difficulties in integrating or starting up new, acquired or planned businesses or assets; (7) risks and uncertainties involving product and/or technology development; and (8) occurrences of unexpected plant outages or equipment failures.

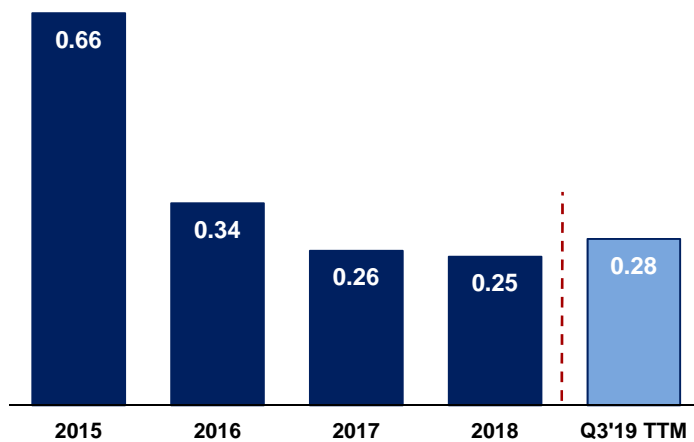
More specifically, we refer you to Steel Dynamics' more detailed explanation of these and other factors and risks that may cause such predictive statements to turn out differently than expected or anticipated, as set forth in our most recent Annual Report on Form 10-K under the headings Special Note Regarding Forward-Looking Statements and Risk Factors, in our quarterly reports on Form 10-Q or in other reports which we from time to time file with the Securities and Exchange Commission. These are available publicly on the SEC website, www.sec.gov, and on the Steel Dynamics website, www.steeldynamics.com.

Safety is Our Number One Value

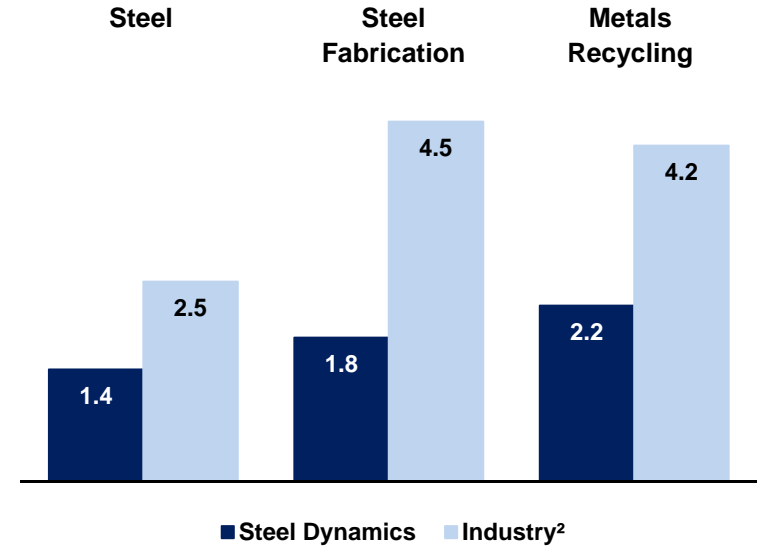
Total Recordable Injury Rate¹



Lost Time Injury Rate¹



Total 2018 Recordable Injury Rate¹ By Platform



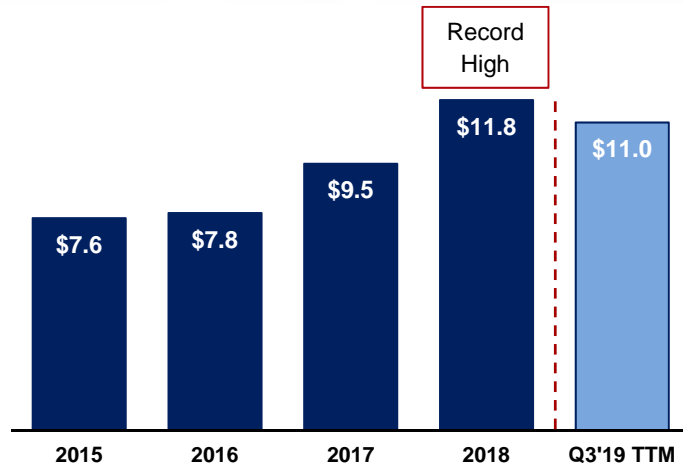
During 2018, each of our platforms performed meaningfully better than industry benchmarks

¹ Total Recordable Injury Rate is defined as OSHA recordable incidents x 200,000 / hours worked and Lost Time Injury Rate is defined as OSHA days away from work cases x 200,000 / hours worked

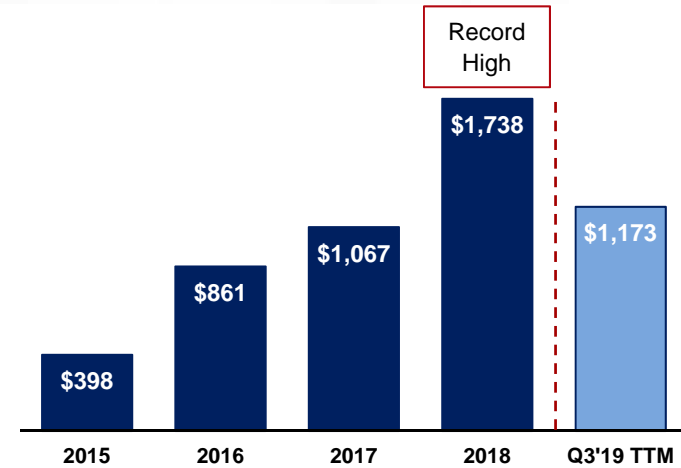
² Source: U.S. DOL Bureau of Labor Statistics most recent information available (2017 for Steel and Steel Fabrication and 2016 for Metals Recycling)

Financial Strength in Diverse Market Environments

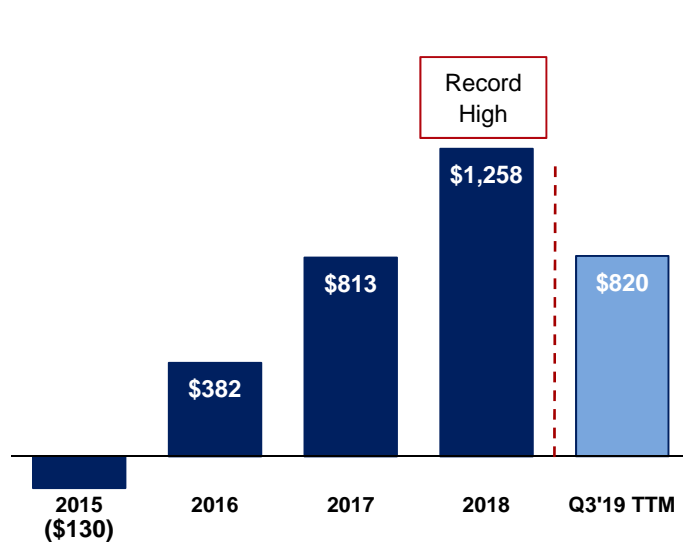
Revenue (dollars in billions)



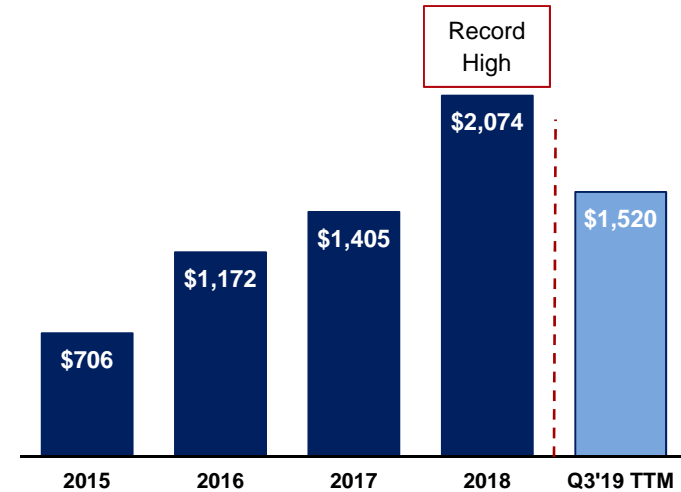
Adjusted Operating Income¹ (dollars in millions)



Net Income (dollars in millions)



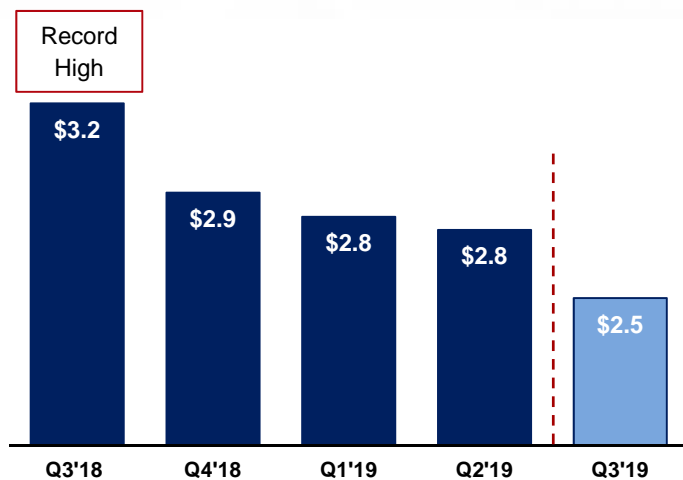
Adjusted EBITDA¹ (dollars in millions)



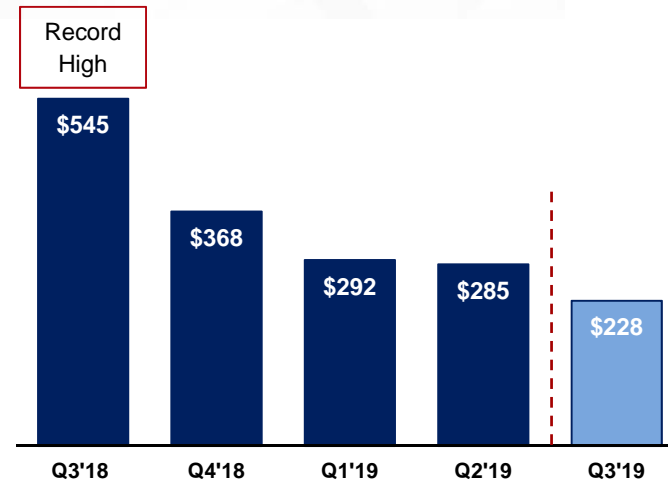
¹ Please see the reconciliation of these amounts to GAAP amounts in the appendix to this presentation.

Q3 2019 Consolidated Results

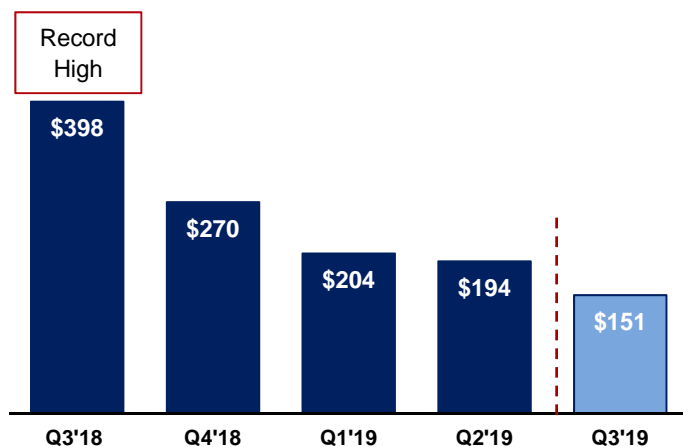
Revenue (dollars in billions)



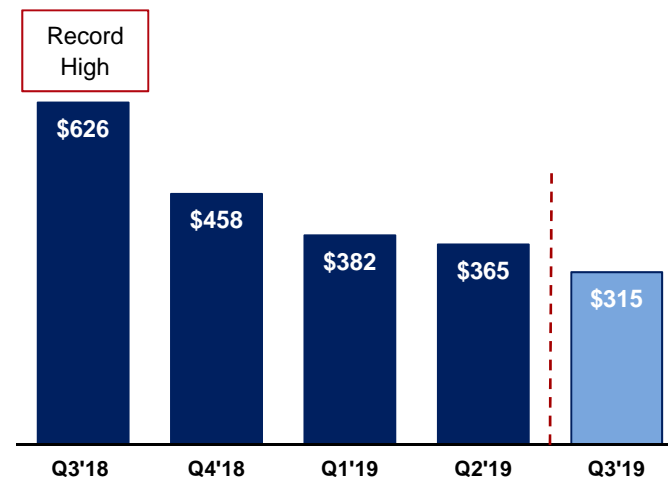
Adjusted Operating Income¹ (dollars in millions)



Net Income (dollars in millions)



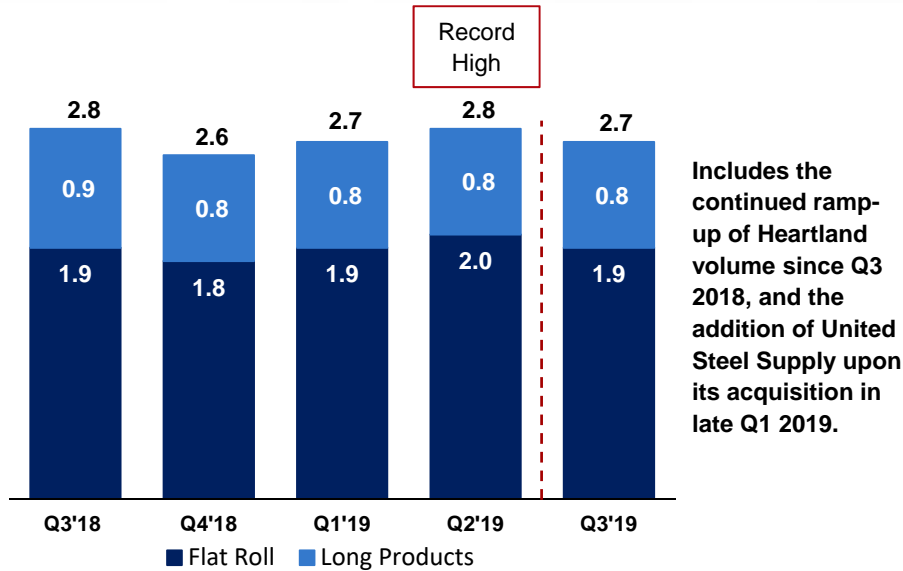
Adjusted EBITDA¹ (dollars in millions)



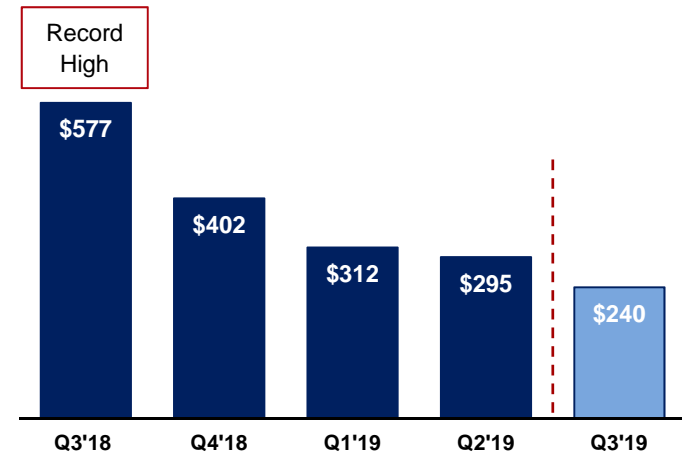
¹ Please see the reconciliation of these amounts to GAAP amounts in the appendix to this presentation.

Q3 2019 Steel Operations Results

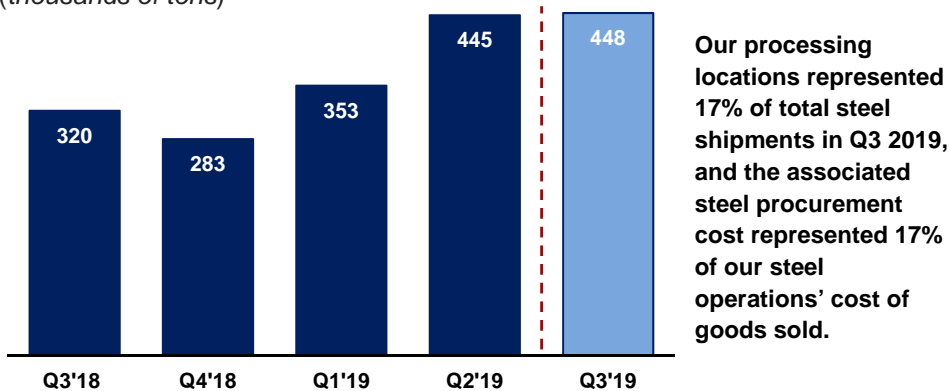
Steel Operations Total Shipments (millions of tons)



Operating Income (dollars in millions)



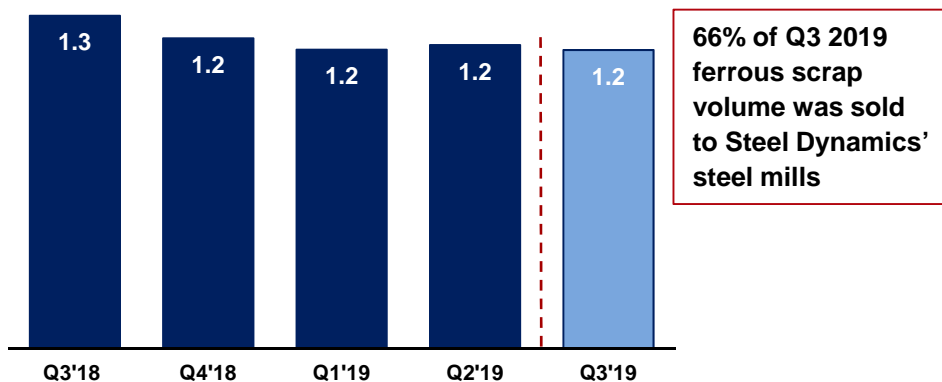
Processing Locations¹ Total Shipments (included above) (thousands of tons)



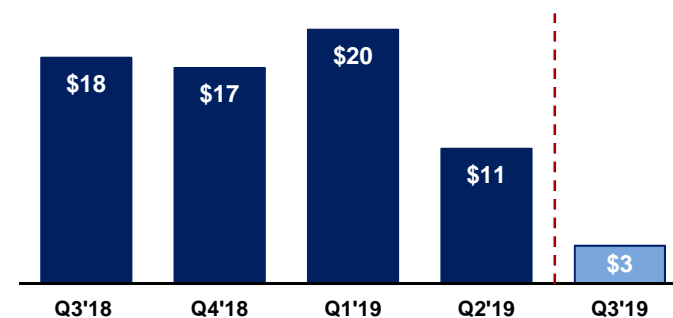
¹ Processing locations include Heartland, Techs, United Steel Supply and Vulcan.

Q3 2019 Metals Recycling Results

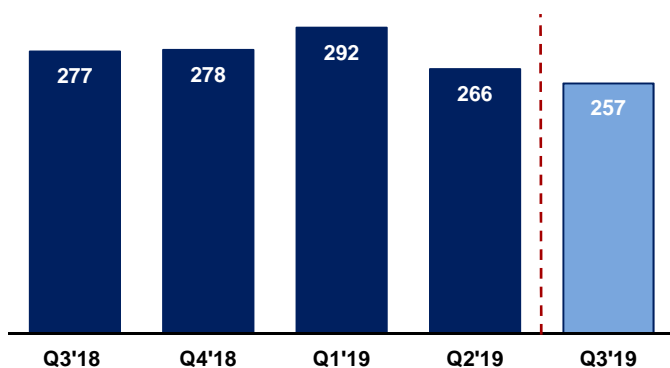
Total Ferrous Shipments (millions of gross tons)



Operating Income (dollars in millions)

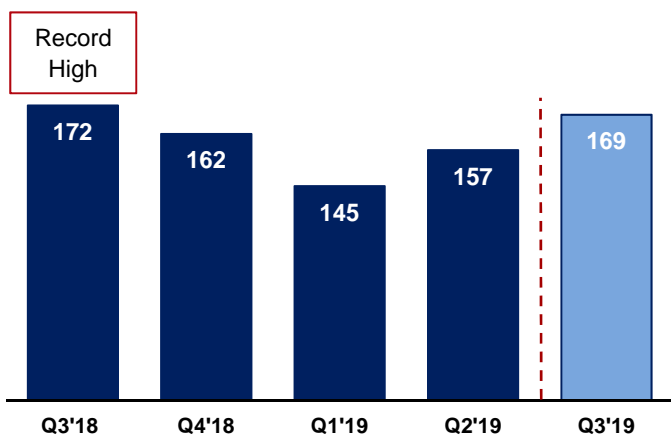


Total Nonferrous Shipments (millions of pounds)

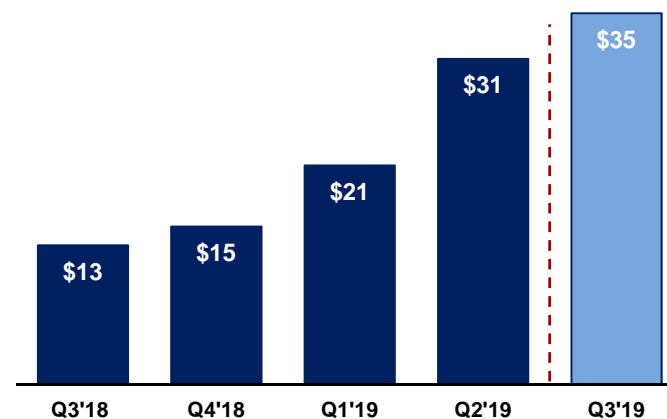


Q3 2019 Steel Fabrication Results

Total Shipments (thousands of tons)



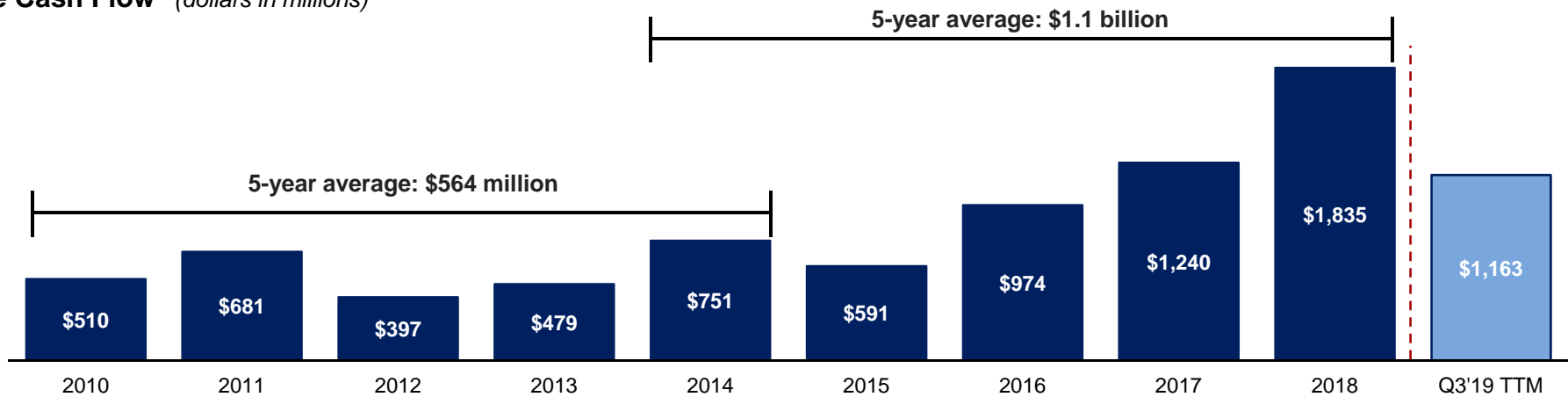
Operating Income (dollars in millions)



Our differentiated business model is a proven through-cycle cash generator

Doubled Average Annual Free Cash Flows

Free Cash Flow¹ (dollars in millions)



Excluding YTD 2019 funding for our new flat roll steel mill, our Q3'19 TTM free cash flow would have been \$1.3 billion.

¹ "Free cash flow" is defined as Adjusted EBITDA – Capital Investments. The Adjusted EBITDA reconciliation to GAAP net income is provided in the appendix to this presentation.

We are operating from a position of strength, investing to deliver our next phase of growth

Timing

Levering expertise to create next-generation EAF production capabilities, while gaining market share from disadvantaged, high-cost competitors and imports

- Planned Southwest U.S. Greenfield Flat Roll Steel Mill
Current estimated investment of approximately \$1.9 billion¹

Mid-2021¹

Continuing to grow and diversify premium, value-added product capabilities and unlock value of existing operations

- Planned Columbus Flat Roll Division \$140 million Galvanizing Line
- Roanoke Bar Division \$38 million Reinforcing Bar Expansion
- Structural and Rail Division \$82 million Reinforcing Bar Expansion

Mid-2020²

Q2 2018

Q1 2019

Collectively, these primary strategic growth investments provide estimated incremental annual EBITDA of over \$425M on a through-cycle historical spread basis.

Growing high-margin downstream manufacturing to provide optional base-load, “pull-through” volume for our steel operations

- United Steel Supply Coated Flat Roll Steel Distributor, 75% Acquisition of Equity Interest, Valued at \$134 million
- Heartland Flat Roll Steel Acquisition \$434 million (includes \$98 million of working capital)

March 2019

June 2018

¹ Estimated project cost and start-up timeline dependent upon receipt of required environmental and operating permits.

² Estimated start-up timeline

Our planned Southwest U.S. flat roll steel mill is a compelling growth opportunity

Once completed, represents over a 25% increase in our current annual estimated EAF-based steel production capacity

Investment

- Electric-arc-furnace flat roll steel mill, including a galvanizing line (550k tons) and paint line (250k tons)
- Estimated 3.0 million tons of annual production capability
- Differentiated production capabilities, with meaningful customer benefits for certain products
 - Widths (38” to 84”) and gauges from 0.047” to 1.00” / Produce up to 52.5 ton coils

Track Record

- Our team has an unparalleled track record for delivering organic investments “on time” and “on budget”, creating significant value
- Expertise delivering next generation, state-of-the-art steel production facilities

Strategically Compelling

- “Next Generation” capabilities that are beyond existing EAF-based production capabilities
- Latest generation of advanced high strength steel grades, including automotive and energy grades
- Diversified, higher-quality value-added product mix
- Targeting underserved markets reliant on imports with long lead times and inferior product quality capabilities
- Competitively advantaged location

Smart Growth

- Growth from import share gains and higher-growth, steel-consuming markets
 - Southern U.S. manufacturing hubs growing faster than the rest of the country
 - Mexican flat roll steel consumption grew ~40% from 2013 – 2018¹, with shipments of 16M tons in 2018
 - Mexican market imported 7.5M tons of flat roll steel in 2018²

¹ Source: CRU

² Source: U.S. Department of Commerce

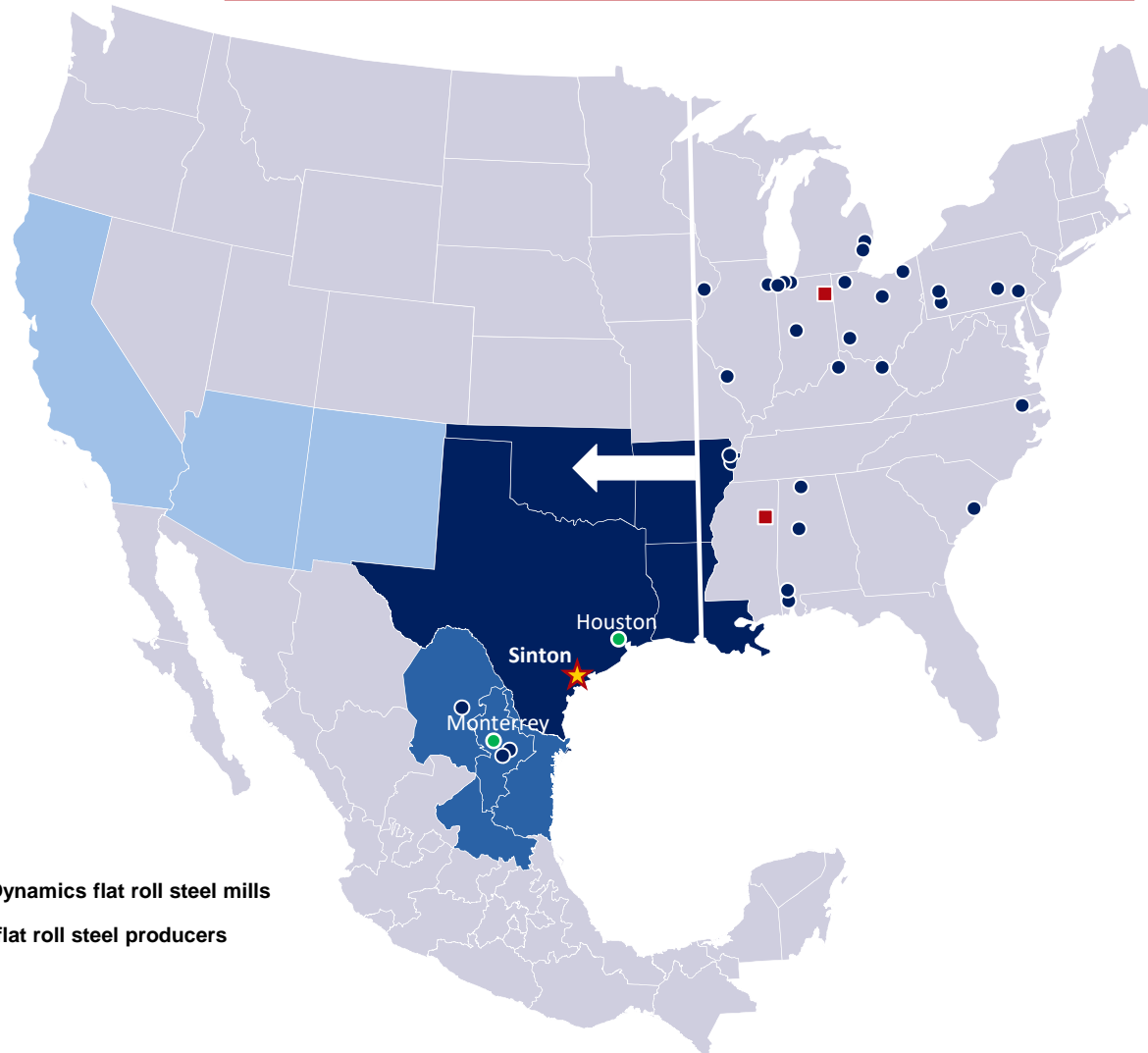
Planned Sinton, Texas flat roll steel mill drives next generation of growth and EAF steelmaking capability

Estimated 27 million tons¹ in Targeted Regional Markets

- ✓ Texas and Surrounding States = 7 million tons
- ✓ West Coast = 4 million tons
- ✓ Mexico = 16 million tons (45%-50% imported)

Location Benefits

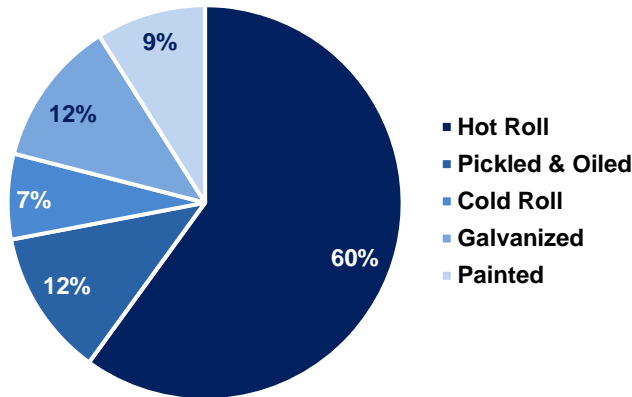
- ✓ Customer-centric logistics, providing shorter lead times and meaningful customer working capital savings,
- ✓ Central to the largest domestic consumption of flat roll Galvalume® and construction painted products, with the anticipated ability to effectively compete with excessive imports,
- ✓ Sufficient acreage to allow customers to locate on-site, providing logistic savings and steel mill volume base-loading opportunities,
- ✓ Proximity to prime ferrous scrap generation via the four-state Texas region and Mexico, and cost-effective access to pig iron through the deep-water port of Corpus Christi, as well as other alternative iron units,
- ✓ Excellent logistics provided by on-site access to two class I railroads, transloading opportunities with a third class I railroad, proximity to a major U.S. highway system, and access to the deep-water port of Corpus Christi, and
- ✓ Existing, mature and dependable power, natural gas, and water sources.



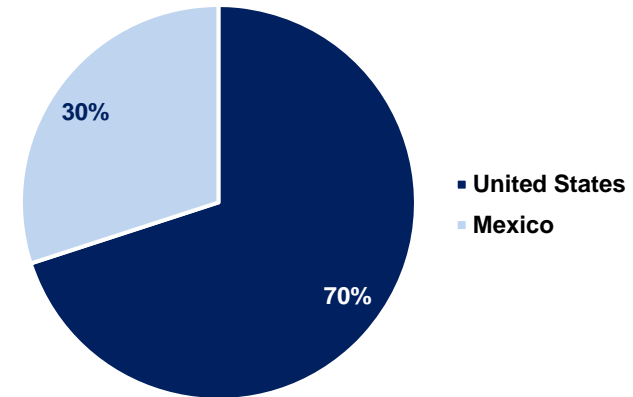
¹ Source: 2017 CANACERO information published through AISI, market study including imports by regional ports, producer shipments and confidential customer information

Planned Sinton, Texas flat roll steel mill provides value-added product diversification

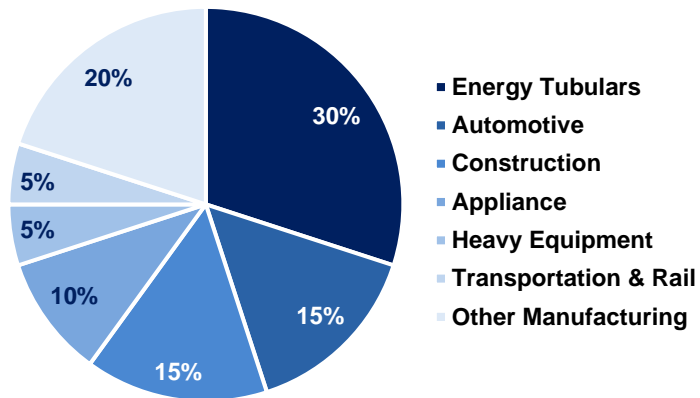
Planned Sinton Product Mix¹



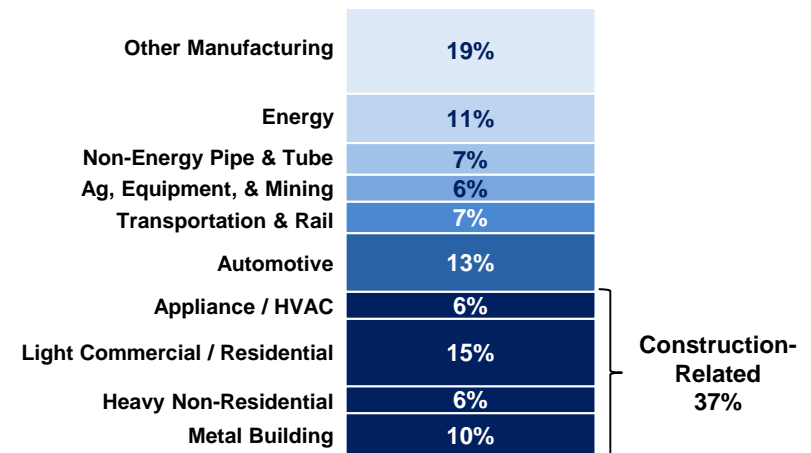
Planned Sinton Shipments by Region¹



Sinton Target End-Markets¹



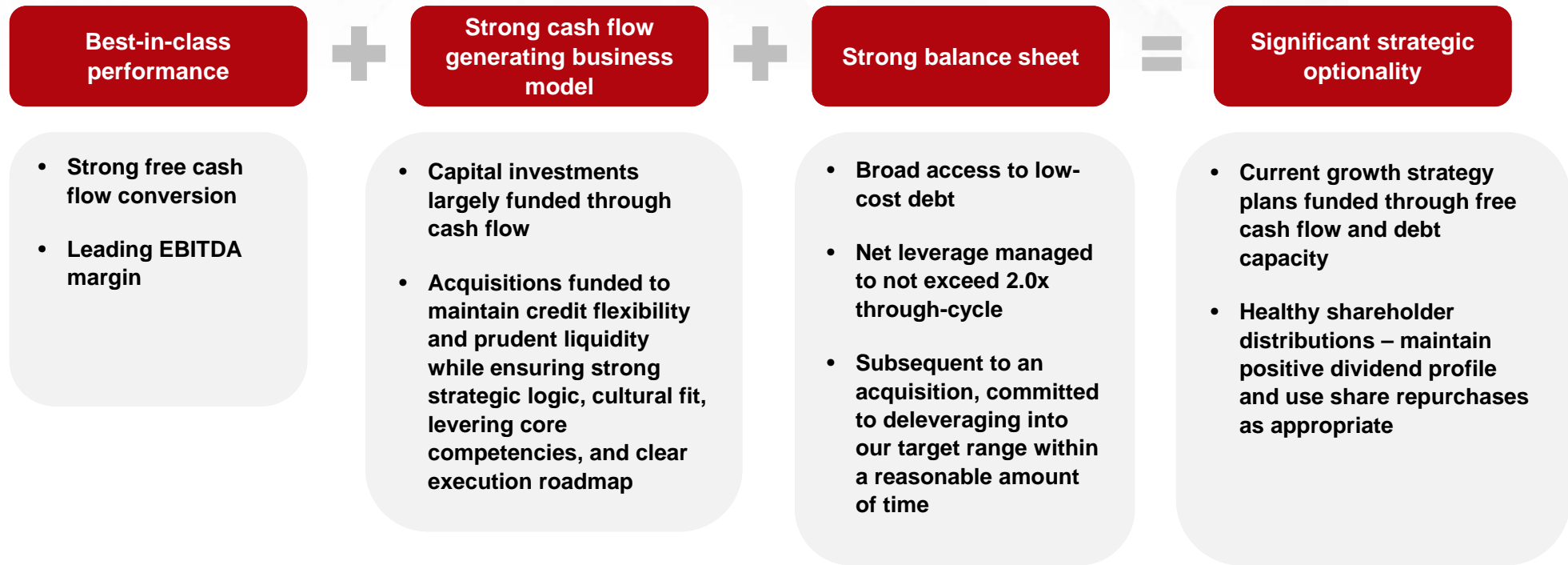
SDI Steel Operations Pro-forma Sinton End-markets²



¹ Based on a pro-forma full year of production at the Flat Roll Group Southwest - Sinton Division.

² Based on 2018 steel operations shipments with a pro-forma full year of production at the Flat Roll Group Southwest - Sinton Division.

Capital allocation framework



Balanced Capital Allocation - \$5.4 billion Cash Flow from Operations over the last five years¹

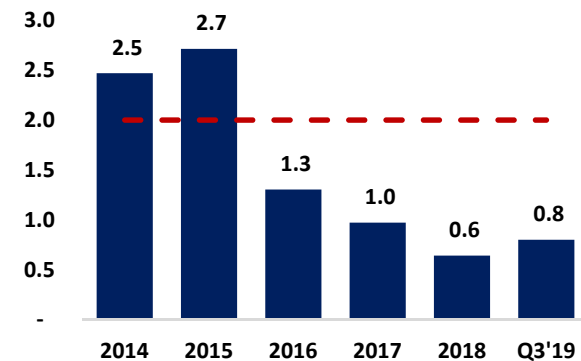
\$1.7 billion Growth



\$1.9 billion Capital Returned to Shareholders



Conservative net leverage while growing and returning capital to shareholders



¹ Period ended September 30, 2019

Strong balance sheet provides strategic flexibility

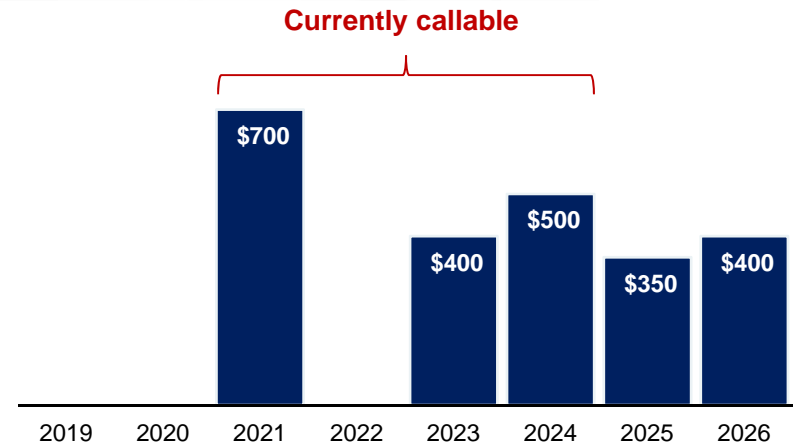
Low leverage, low-cost debt

As of September 30, 2019	Amount (\$M)	x Adjusted EBITDA ¹
Cash and cash equivalents and short-term investments	\$ 1,216	-
5.125% senior notes, 2021	700	0.5x
5.250% senior notes, 2023	400	0.3x
5.500% senior notes, 2024	500	0.3x
4.125% senior notes, 2025	350	0.2x
5.000% senior notes, 2026	400	0.3x
Other obligations	108	0.1x
Total debt	\$ 2,458	1.6x
Net debt	\$ 1,242	0.8x

Strong liquidity

As of September 30, 2019	Amount (\$M)
Revolver availability (2023)	\$1,158
+ Cash and cash equivalents and short-term investments	1,216
Total liquidity	\$2,374

Staggered debt maturity profile² (dollars in millions)




Committed to Maintaining Investment Grade Metrics

Moody's	Baa3 / Stable
S&P	BBB- / Stable
Fitch	BBB / Stable




¹ September 30, 2019 Trailing Twelve Months Adjusted EBITDA. See the reconciliation to GAAP net income in the appendix to this presentation.

² Excludes other debt obligations of \$108 million.



We are a leading North American steel producer with a differentiated and proven business model




Consistent best-in-class performance



Differentiated business model delivering strong profitability and cash flow



Smart growth — Gaining share and growing with customers



Strong balance sheet provides strategic flexibility for prudent growth



Sustainable shareholder value creation and distribution growth

APPENDIX

Steel Dynamics – Adjusted EBITDA and Adjusted Operating Income Reconciliations

Dollars in millions	2010	2011	2012	2013	2014	2015	2016	2017	2018	Q3'19 TTM
Net Income (Loss)	\$130	\$266	\$142	\$164	\$92	\$(145)	\$360	\$806	\$1,256	\$824
Income Taxes (Benefit)	83	158	62	99	73	(97)	204	129	364	242
Interest Expense	170	177	159	128	137	154	146	134	127	126
Interest Income	(4)	(5)	(5)	(5)	(2)	(1)	(5)	(10)	(23)	(28)
Depreciation	171	177	180	192	229	263	261	265	283	288
Amortization	46	40	36	32	28	25	29	29	28	28
Non-Controlling Interests	12	13	21	26	65	15	22	7	3	(4)
EBITDA	\$608	\$826	\$595	\$636	\$622	\$214	\$1,017	\$1,360	\$2,038	\$1,476
Unrealized hedging (gain) loss	2	(4)	(3)	5	(5)	3	1	5	(6)	(1)
Inventory valuation	6	9	6	7	10	28	1	3	2	2
Asset impairment charges	13	-	11	2	213	432	123	3	-	-
Equity-based compensation	14	17	12	16	23	29	30	34	40	43
Adjusted EBITDA	\$643	\$848	\$621	\$666	\$863	\$706	\$1,172	\$1,405	\$2,074	\$1,520

Dollars in millions	2015	2016	2017	2018	Q3'19 TTM
Operating Income	\$(73)	\$728	\$1,067	\$1,722	\$1,170
Asset Impairment Charge	429	133	-	-	-
Minnesota Idle and Non-Cash Inventory Charge	33	-	-	-	-
Iron Dynamics Outage	9	-	-	-	-
Non-Cash Purchase Accounting	-	-	-	16	3
Adjusted Operating Income	\$398	\$861	\$1,067	\$1,738	\$1,173

Steel Dynamics – Quarterly Adjusted EBITDA and Adjusted Operating Income Reconciliations

Dollars in millions	Q3 2018	Q4 2018	Q1 2019	Q2 2019	Q3 2019
Net Income	\$ 398	\$ 270	\$ 205	\$ 197	\$ 153
Income Taxes	109	71	62	60	49
Interest Expense	32	32	31	32	31
Interest Income	(6)	(7)	(7)	(7)	(7)
Depreciation	73	72	72	73	71
Amortization	7	7	7	7	7
Noncontrolling Interests	1	-	(1)	(2)	(2)
EBITDA	\$ 614	\$ 445	\$ 369	\$ 360	\$ 302
Unrealized Hedging (Gains) / Losses	3	(2)	2	(4)	4
Inventory Valuation	1	1	-	-	-
Asset Impairment	-	-	-	-	-
Equity-Based Compensation	8	14	11	9	9
Adjusted EBITDA	\$ 626	\$ 458	\$ 382	\$ 365	\$ 315

Dollars in millions	Q3 2018	Q4 2018	Q1 2019	Q2 2019	Q3 2019
Consolidated Operating Income	\$ 532	\$ 365	\$ 292	\$ 285	\$ 228
Non-cash Asset Impairment Charges	-	-	-	-	-
Non-cash Purchase Accounting	13	3	-	-	-
Adjusted Operating Income	\$ 545	\$ 368	\$ 292	\$ 285	\$ 228

